

A proud member of



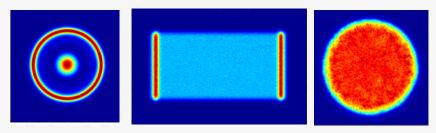
## Enhancing beam performance for life sciences instrumentation

Micro-optics summit and expo

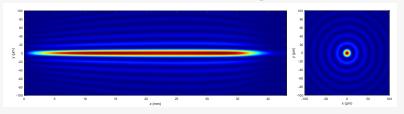
Alex Griffiths, Callum Wreford, Natalia Trela-McDonald

PowerPhotonic Ltd. Dalgety Bay, UK

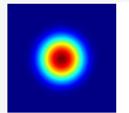
#### **Single- and Multi-Mode Beamshapers**

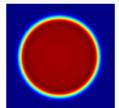


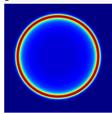
#### 3D Beamshapers



#### **Variable Beamshapers**







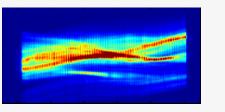
## Beam Shaping – enhancing laser applications

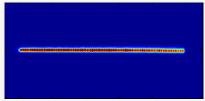
- Life sciences instrumentation
- Laser Projection
- Directed Energy systems
- Macro materials processing to >15kW
- Micro materials processing CW-ns-ps-fs



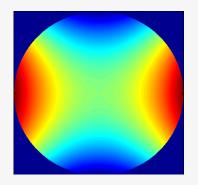


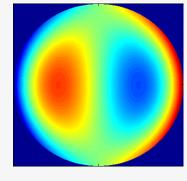
#### **Collimation error correction**





#### **Aberration correction**





## Beam Correction – delivering performance edge

- Correcting & shaping diode laser array for diode pumping
- Aberration correction in life sciences instrumentation



### Freeform design turning ideas to products using direct-write fabrication

## Freeform = design freedom

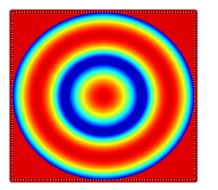
- No symmetry constraints
- Realise complex optical designs
- Wide range of functionality

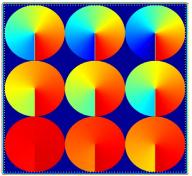
## Direct-write = flexibility

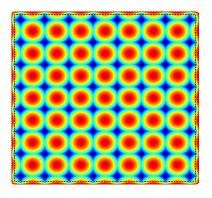
- No masks, no moulds
- Trial, iterate and optimise design
- Prototype to volume in one process

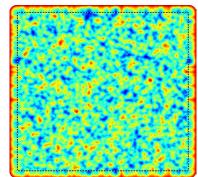
## Laser-polished fused silica optics:

- Low roughness ,~1nm
- High transmission efficiency, >99%
- High power handling





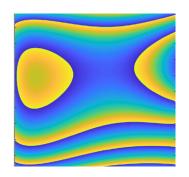




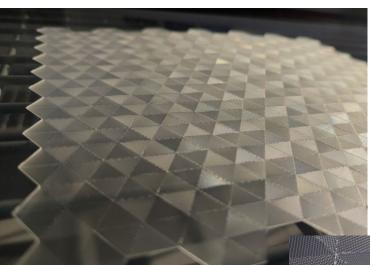


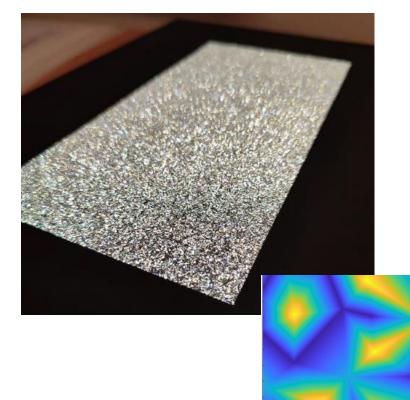
## Origination for Phabulous pilot line

A proud member of Phabulopus







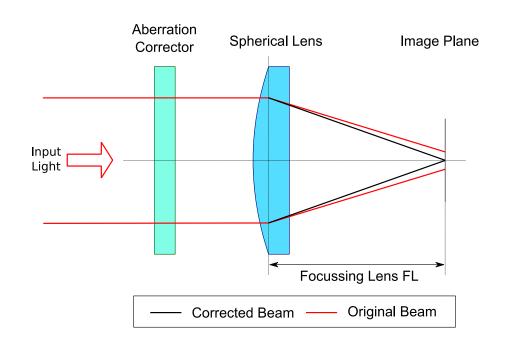


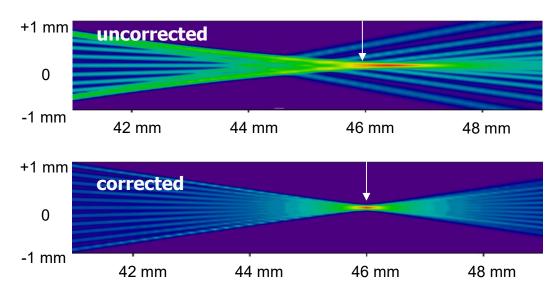
PowerPhotonic master

Stitched array of replicated masters performed by Joanneum



# Enhancing beam performance for life sciences instrumentation (and other laser systems)

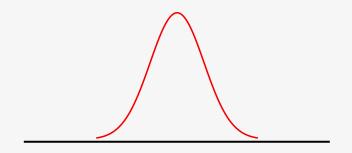




# Performance of real life laser instrumentation







#### What's needed?

#### To achieve:

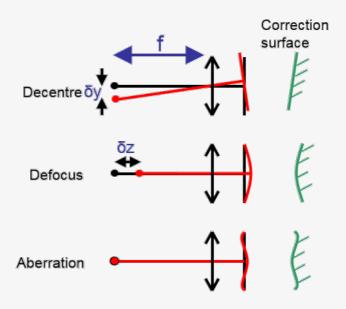
- High image quality
- Performance consistency
- System efficiency

#### We require:

- Consistent laser beam
- High beam quality
  - Pointing
  - Divergence
  - Intensity profile
  - Wavefront



# Performance of real life laser instrumentation

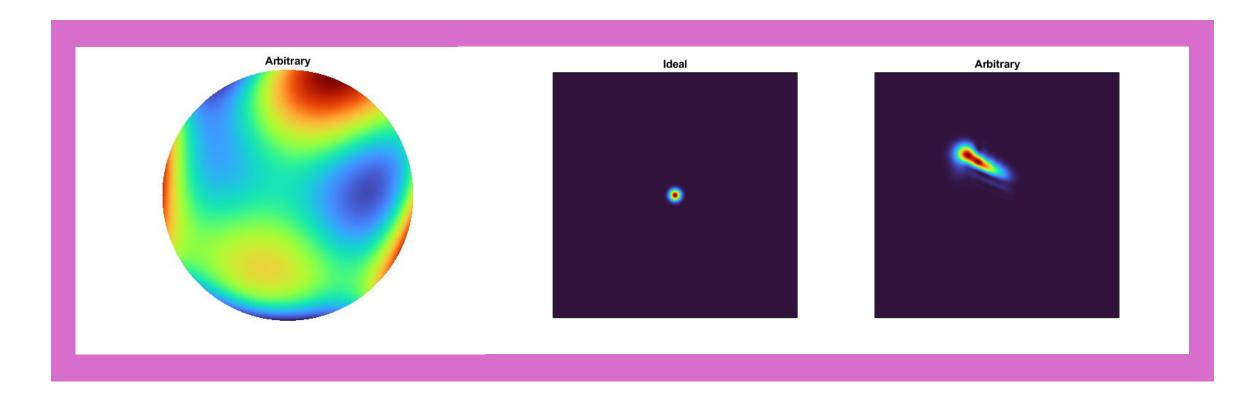


## What's in the way?

- Inconsistent laser output
- Optical mis-alignment
- Aberrations
- Distortions caused by operating conditions
- Coalignment errors between multiple laser sources

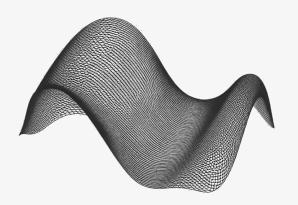


### Aberrations and impact on your beam



- Arbitrary wavefront distortions can be corrected with our ultra-smooth passive optical correctors.
- If we can measure we can correct it!





### Measuring wavefront errors

Optical simulation

Knowing your optical path and the details of optical components, you can simulate the wavefront distortion.

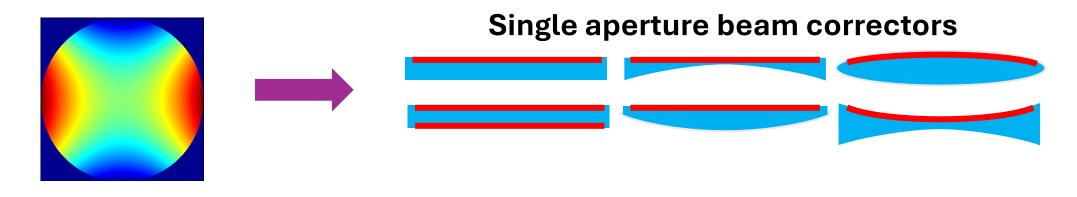
Wavefront measurement
Using a wavefront sensor, you can measure the wavefront and calculate the delta from the target.

Near-field or far-field measurement
Using far-field and near-field measurement, you can assess defocus and pointing errors.

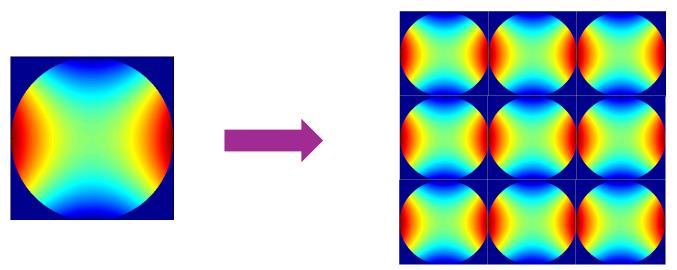


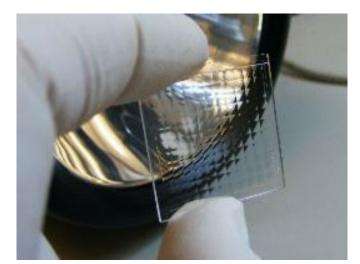
## Now you know your wavefront error

#### Monolithic beam correctors



#### **Array of corrective elements**

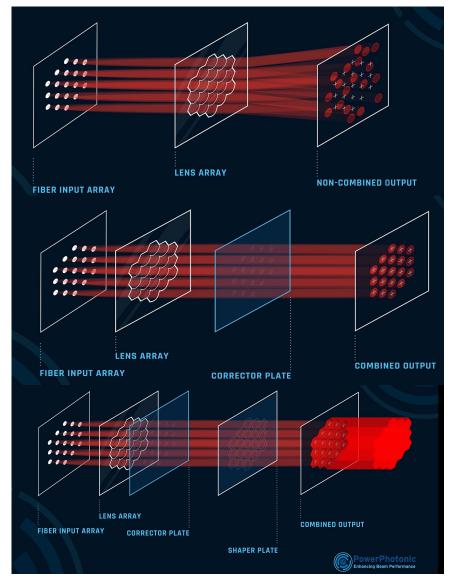






## Let's look at some examples

## Application example: coherent beam combiner



Pointing errors occur in hexagonal fiber laser after collimation.

A single beam corrector plate produces an array of parallel beams with flat top intensity profile.

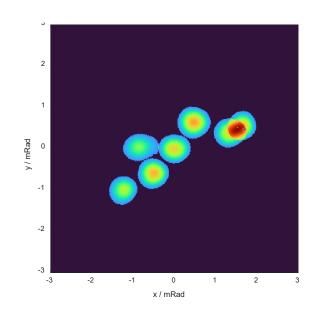
A second corrector plate creates flat wavefront.

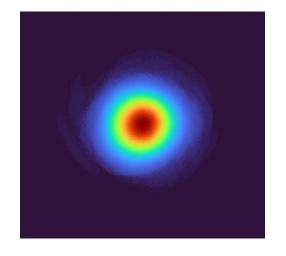


## Application example: coherent beam combiner

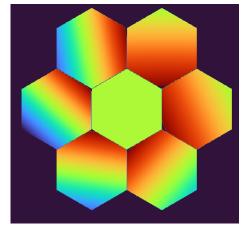
#### Far field pattern before correction

#### Far field pattern <u>after</u> correction





#### **Corrector array**



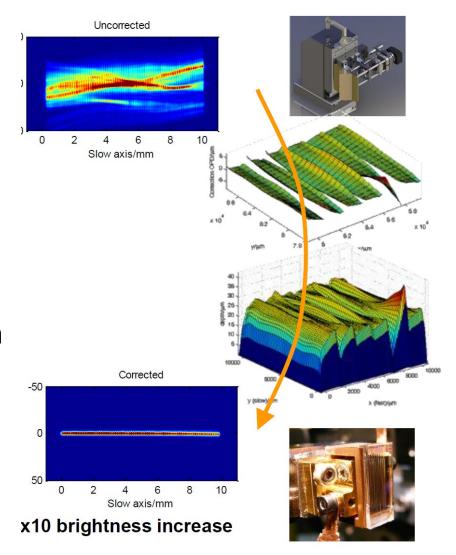
Micro-optics summit and expo



## Application example: Low SWaP QCW Stack

Initial diode laser array quality (extreme example)

- Map of the measured wavefront errors
- Automated design and fabrication of correction plate
- Improved beam quality





## LightForge<sup>TM</sup>

#### **Rapid Prototyping**

- Upload design via web portal
- 2 week turn around for uncoated optic

#### Design Freedom

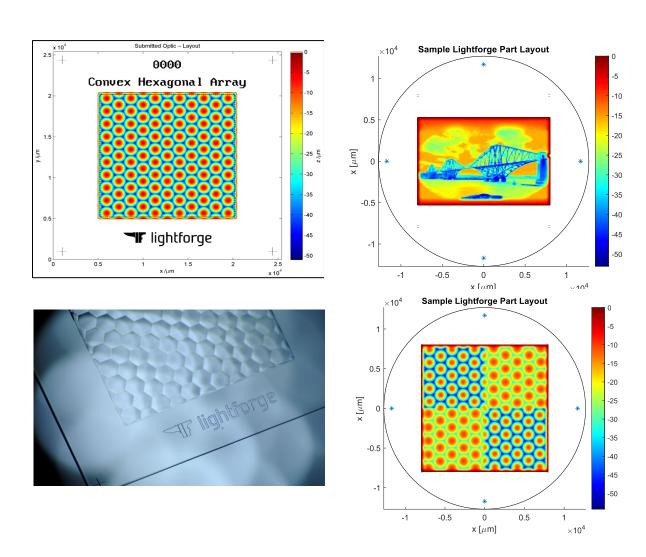
- 15x15mm CA
- 65um max Sagitta
- 45deg max slope

#### **Cost Effective**

- No mask
- No set up fee

#### Easy Installation

25.4mm square or round substrate



# Thank you for your attention

## Please get in touch to enhance beam performance in your laser system

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